



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3519-1**Job Sheet 188106****Part No:** D3519-1**Job Qty:** 6 pcs**Part Name:** Placard**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/3/19**Job Tracking No:****Due Date:** 1/10/19

DAS
35
9-89

Created By: Chantal Lavoie**Type:** Stock**Description:**

Note: DWG REV B IPP Rev:A New Issue 06-11-20 JLM IPP rev B rev b dwg 07.04.09 EC IPP Rev:C 11.02.22 as per dwg rev.C DD verf:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	1/10/19	1/10/19	0.00	0.00	Purchasing - 1		JAN 08 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	6 pcs	1/10/19	1/10/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		JAN 08 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S142770**Part:** D3519-1**Job No:** 188106**Serial No/Batch:** S142770**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 01/08/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	DAS
120	QC 6	6 pcs	1/10/19	0.00 0.00	QC 6 - 38	38
					QC 6 - 42	9-89
					QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	6 pcs	1/10/19	0.00 0.00	Packaging 3 - 1 - B4B	SA 01/12/19
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS
140	QC 21 - SA	6 pcs	1/10/19	0.00 0.00	QC 21 - SA - 21	21 JAN 14 2019

Part Op 100 - Issue P/O: 43144 Make per Dwg D3519 Manufacture from 3M 7mil masking film p/n 8522CP or Avery
 Descriptions: IPM #2031 Material release note required

110 - (Receive & Inspect for Damage & Mat'l Certs), Ensure material release note is attached

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: 2020-01-08), ***ONE YEAR EXPIRED DATE FROM

RECEIVING: 2020-01-08 ***
 140 - (QC21- Final Inspection - Work Order Release)

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JAN 03 2019

x 4.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3519-1P	Placard	6 pcs (1 ea)	100-Purchasing	5142767
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3519-1P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 1/3/19 11:30 AM dart.lavoie.chantal

**ENSURE ALL CARGO IS SECURED
TO THE BASKET BASE TO PREVENT
SHIFTING AND/OR VIBRATION
DURING FLIGHT**

P/N D3519-1

D3519-1 PLACARD

RELEASED
2011-02-18

NOTES:

- 1) MATERIAL: RED LETTERS (0.19" AND 0.05" HIGH) ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM#2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

C	ADD D3519-3	RF	10.11.09
B	RE-DESIGN	MB	06.11.03
A	NEW ISSUE	MB	06.06.08
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.11.09		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3519	REV. C SHEET 1 OF 2
TITLE PLACARD	SCALE NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042144

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042144

PO Date: 1/3/19

Due Date: 1/10/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 04 2019

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188105	D2258-146P			Placard AS PER DWG D2258 REV. F	Firmed	-	JAN 08 2019	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
2	188106	D3519-1P			Placard AS PER DWG D3519 REV. C	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	187799	RBW6205G00632-3G-77P			Sticker AS PER DWG RBW6205G00632-3G-77 REV. 6	Firmed	-	1/10/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Grand Total:												\$240.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47417 ✓
Date: 01/08/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
6 ✓	D2258-146P. ✓	13.3333		13.3333	80.00
6 ✓	D3519-1P. ✓	13.3333		13.3333	80.00
6 ✓	RBW6205G00632-3G-77P. ✓ PO# 042144 ✓	13.3333		13.3333	80.00
	Attn: Chantal Lavoie				
	Subtotal:				240.00
	H - HST				
	HST				31.20
Thank you for your business / Merci de faire affaire avec nous					

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	271.20
Comment: WO24363			Amount Paid	0.00
Sold By:			Amount Owing	271.20

*** **CERTIFICATE of CONFORMITY** ***

Manufacture:

Studio SL2

Purchase order #:

042144 ✓

Packing Slip#

WO# 24363 ✓

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D2258-146P,
D3519-1P, RBW6205G00632-3G-77P.

Quantity:

6, 6, 6 ✓

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Jan 8, 2020

Authority:

3m + Avery

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2019/01/08

Signature:



Title:

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